



THIS KNOB IS FOR INSTALLATION ON REMINGTON BOLTS ONLY!

Warning: This Bolt knob must be installed by a competent gunsmith.

Making sure that the firearm is unloaded, Remove the bolt from the rifle and disassemble the firing pin assembly.

1. Place the bolt in a machine vise with the back of the handle parallel to the axis of the machines head. (fig. A)
2. Using a hollow mill or a boring head, turn the existing bolt knob down to a boss .313" dia. (fig. B) Then mill the end of the boss off leaving a straight section .6" long.
3. Thread the entire straight section 5/16-24 NF. (fig. C)
4. Degrease the threads and test the fit of the knob, (fig. D) If the knob fits correctly, apply a thread locker to the threads, we suggest acraglass or a similar epoxy.
5. When the thread locker has cured, re-assemble the bolt and install into the rifle.

If this is beyond the scope of your equipment you can send it to:
 Badger Ordnance, 1141 Swift St. N. Kansas City, MO 64116 816 421-4956 or
 G.A. Precision, 1141 Swift St. N. Kansas City, MO 64116 816 221-1844
 Either company will install it for \$68.00 delivered.



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| Unless otherwise specified Diminisions are in Inches TOLERANCES: ANGLES \pm .5° FRACTIONS \pm .015 .00- .01 .000- .005 .0000- .0005 | BADGER ORDNANCE | |
| | 1141 Swift st 816 421-4956 | N. Kansas City, MO, 64116 FAX 816 421-4958 |
| Tactical Bolt Knob | | |
| Dwg No. 306-31-2 | Part No. 306-31 | |
| ENGINEER: M. BORDSON | Scale NONE | Date: 15 Aug 00 Page 1 of 1 |